

# USMS Workshop on Micro Nano Technologies

Working Lunch - Workshop Introduction 12:00 12:30 David Hermreck, NIST – USMS initiative 12:40 Gary Fedder, CMU – Metrology Systems Perspective on Micro/Nano Devices Robert Scace, Klaros Corporation - Industry 1:00 Standards on Micro/Nano Systems Michael Gaitan, NIST - Workshop Instructions 1:20 Split to Work Groups 1:30 4:00 Summaries and Discussion Adjourn 5:00

#### Materials and Handouts

CD Handout on NIST Activities

White Paper

List of Discussion Groups

List of Questions

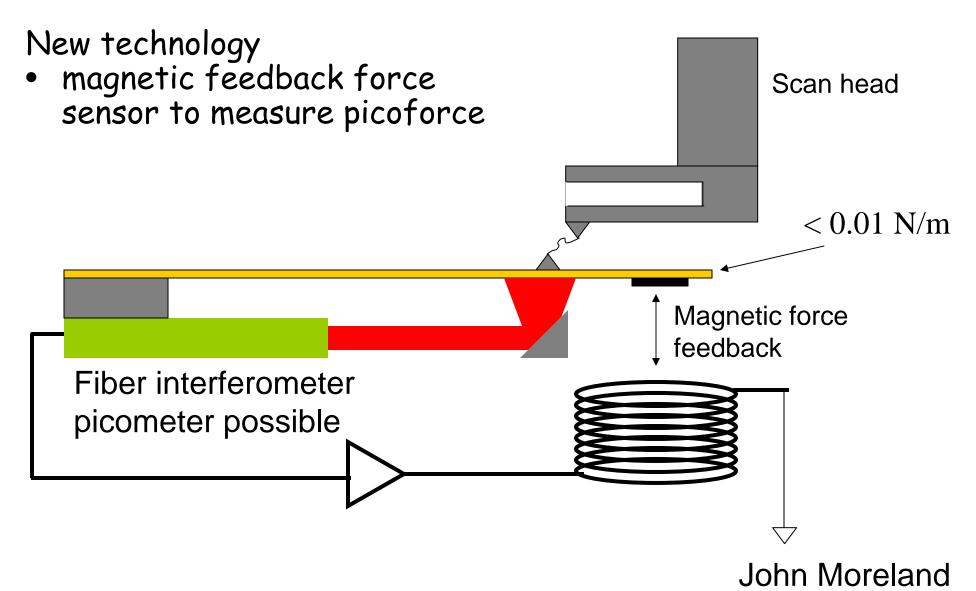
#### Summary of NIST Activities

- Applications
  - NIST uses Micro Nano Technologies to create tools to improve our measurement capabilities

- Standardization
  - NIST works with standards organizations

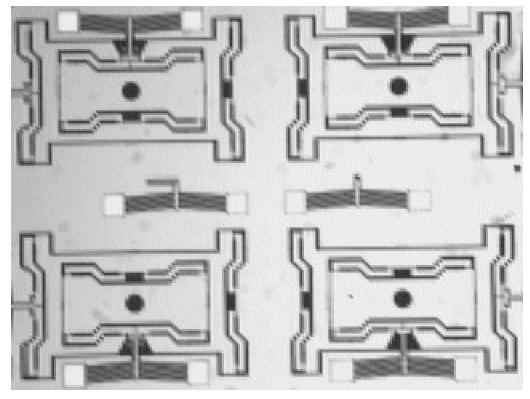
Problem with OMP Links: got to http://www.eeel.nist.gov/omp

### New low-force detection scheme will push force range of AFM downward



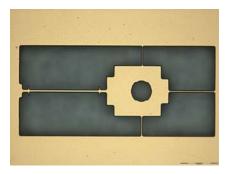
#### Manufacturing Engineering Laboratory

#### Micro/Nano Positioners



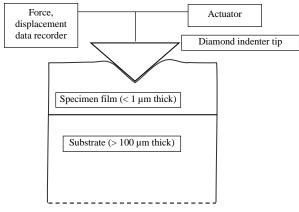
Light microscope
picture of a 2x2 array of
MEMS scale X-Y axes
Dual Parallel Cantilever
Micro/Nano Positioners.

### Mechanical Characterization in Small Volumes: Measurement Methods Reach Toward Atomistic



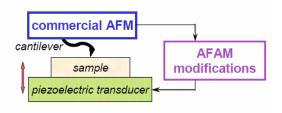
Microtensile

~1x10x 200 µm



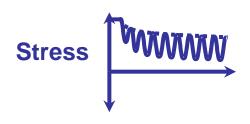
Instrumented indentation:

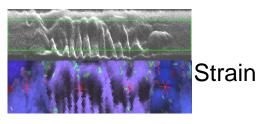
 $\sim 0.2 \times 1 \times 1 \mu m$ 



AFM-based:

100 x 100 x 100 nm

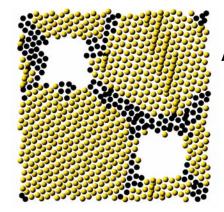




Electrical-mechanical: Joule heating

>> thermal cycles >> mechanical strain

Conductor width



Atomistic models: How reliable?

**David Read** 

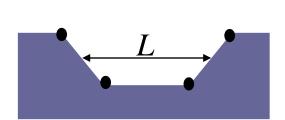
## What New Measurement Methods Are Needed?

- Some that I heard at this meeting
  - Nondestructive inspection of deep features
  - Also buried features
  - Noninvasive measurement of mechanical properties of thin films (laminates)

#### 3 MEMS ASTM Standard Test Methods

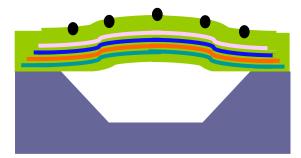


E 2244 in-plane length



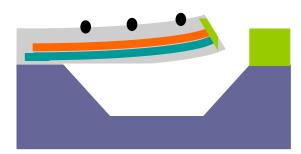


E 2245 residual strain





E 2246 strain gradient



Janet Marshall

## What New Standards Are Needed

- Some that I heard at this meeting
  - Test structure standards are good start
  - Alternative methods needed

#### **Workshop Business**

- Workshop Goal: To produce a "summary" report that identifies and prioritizes current and future metrology needs of the MNT industry.
- We will hear introductory talks to stimulate thinking.
- We will split into workgroups to discuss needs by technology area
- We will reconvene back together to hear these results and have further opportunity for discussion

#### After the Workshop

- A draft summary report will be completed by October 7.
- The report will be sent to you for comments.
- Comments will be due back at end of October.
- The final report will be completed by November 10.

#### Workgroups

- Mechanical Sensors and Actuators
- Microfluidics
- MOEMS
- RF MEMS
- Data Storage
- Packaging
- Process Monitoring and Characterization
- BioMEMS.

## **Questions**What do you Need?

- Metrology Needs Analysis
- Materials Properties
- Test Structure Development
- Inspection Tools
- Modeling and Measurement
- Device Failure and Diagnostics



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